

Work Order ID 137863

Tuesday, October 13, 2015

Page 1

Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 10/13/2015 3:	Start Qty: 1.0000	
Revision Nbr:	Required Date: 10/13/2015 3:	Reqd Qty: 1.0000	
Reference: ECN 15-633	Cust Item ID:	Customer ID:	
Description: UPDATE P/W PER ECN 15-633 D205-564-011 X 3		Sales Order:	

Approvals:	Process Plan: <u>MCS</u>	Date: <u>OCT 13 2015</u>	Tooling:	Date:
	QC: _____	Date: _____	SPC (Y/N):	Date: _____

Sequence ID	Work Center ID	Operation Description	Hours		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
			Set Up	Run							

DAS
02
9-89

OCT 14 2015

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	15.10.13	Job No.:	ADR Yes/No:	N	ADR Date:		ECN #:	15- 633
Product No.:	D205-564	Created By:	KJ	Approved By:	A.L.			
Product Name:	Bearpaw Installations	Checked By:						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	MP / MF	
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	N	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	15.10.13
Marketing	Y	SL / WR	
Sales Support Manager	Y	CP	

Reason for Change:

JCAB STC has been revised to show only the D205-564-011 bearpaw.

Documents Affected:

Release JCAB STC: STC-128-1-TYO dated 15.08.03

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	Y	KJ		15.10.13
13	Update Approved/Preliminary Dwg PDF Files	N			
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	Y	KJ		15.10.13
16	Create/Update Parts / STC Database	Y	KJ	#14	15.10.13
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.10.13
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Please update kits in stock with the new JCAB STC

D205-564-011 - UPDATE Paper work
kit in stock.

B137863

ML5

ECN Verified & Complete: _____ Date: _____

List Lots

Page 1 of 1

Tuesday, October 13, 2015 3:22:08 PM

Criteria : Item ID: D205-564-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-564-011 Bearpaw	Main Warehouse FG015	133342	9/14/2015	3.0000		QC21	CHG009	
Total:				3.0000				